



PELI-GRAF

Technical Data Sheet

Double side corona BOPP Gloss No-primer Type Thermal Film

Product	Double side corona BOPP Gloss No-primer Type Thermal Film		Type	GPGB-N1210	
Test Items	Test methods	Unit	Data		Note
Total thickness	GB/T 6672	μm	22.49		
Average thickness deviation		%	1.21		
Max/Min thickness deviation			7.8/-8.0		
Tensile strength	GB/T 1040	MPa	MD	76	
			TD	117	
Broken elongation		%	MD	193	
			TD	45	
Heat shrinkage	120℃, 30s	%	MD	2.33	
			TD	1.33	
Surface tension	GB/T14216	mN/m	Substrate	38	
			Coating	40	
Peeling Strength	GB/T 8808	N/15mm	0.45		
Bonding Strength	GB/T 8808	N/15mm	5.63		
Haze	GB/T2410	%	3.6		
Friction coefficient	GB 10006	film/film	0.29		